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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/617,950	07/12/2003	Mark Crockett	006051 USA P 01/SMO/SMO	4489	
7	590 06/27/2006		EXAMINER		
PATENT COUNSEL			LE, HUYEN D		
APPLIED MATERIALS, INC. Legal Affairs Department			ART UNIT	PAPER NUMBER	
P.O. BOX 450A			3751		
Santa Clara, CA 95052			DATE MAILED: 06/27/200	DATE MAILED: 06/27/2006	

Please find below and/or attached an Office communication concerning this application or proceeding.

			6
	Application No.	Applicant(s)	
	10/617,950	CROCKETT ET AL.	
Office Action Summary	Examiner	Art Unit	
	Huyen Le	3751	
The MAILING DATE of this communication a Period for Reply	appears on the cover sheet (with the correspondence address	
A SHORTENED STATUTORY PERIOD FOR REF WHICHEVER IS LONGER, FROM THE MAILING - Extensions of time may be available under the provisions of 37 CFR after SIX (6) MONTHS from the mailing date of this communication If NO period for reply is specified above, the maximum statutory peri - Failure to reply within the set or extended period for reply will, by sta Any reply received by the Office later than three months after the ma earned patent term adjustment. See 37 CFR 1.704(b).	B DATE OF THIS COMMUN R 1.136(a). In no event, however, may riod will apply and will expire SIX (6) MO atute, cause the application to become	IICATION. a reply be timely filed DNTHS from the mailing date of this communication. ABANDONED (35 U.S.C. § 133).	
Status			
1)⊠ Responsive to communication(s) filed on M	ay 11, 2006.		
, _ · · <u>_</u> _	his action is non-final.		
3) Since this application is in condition for allow closed in accordance with the practice under	•	•	
Disposition of Claims			
4) ⊠ Claim(s) <u>42,44,46-52,69 and 70</u> is/are pend 4a) Of the above claim(s) is/are withd 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) <u>42,44,46-52,69 and 70</u> is/are reject 7) □ Claim(s) is/are objected to. 8) □ Claim(s) are subject to restriction and	drawn from consideration.		
Application Papers			
9)☐ The specification is objected to by the Exam	iner.		
10) The drawing(s) filed on is/are: a) ☐ a			
Applicant may not request that any objection to t	•		
Replacement drawing sheet(s) including the corr	·		
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority docume 2. Certified copies of the priority docume 3. Copies of the certified copies of the papplication from the International Bure * See the attached detailed Office action for a limitation of the papplication of the papplication for a limitation of the papplication of the papplication for a limitation of the papplication of	ents have been received. ents have been received in priority documents have been reau (PCT Rule 17.2(a)).	Application No en received in this National Stage	
Attachment(s)	., m		
 Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/Paper No(s)/Mail Date 	Paper No	v Summary (PTO-413) o(s)/Mail Date f Informal Patent Application (PTO-152)	

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DETAILED ACTION

Specification

1. The amendment filed May 11, 20 is objected to under 35 U.S.C. 132(a) because it introduces new matter into the disclosure. 35 U.S.C. 132(a) states that no amendment shall introduce new matter into the disclosure of the invention. The added material which is not supported by the original disclosure is as follows: "microinches".

Applicant is required to cancel the new matter in the reply to this Office Action.

Claim Rejections - 35 USC § 112

2. The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

3. Claims 42, 44, 46-52, 69 and 70 are rejected under 35 U.S.C. 112, first paragraph, as failing to comply with the written description requirement. The claims contains subject matter which was not described in the specification in such a way as to reasonably convey to one skilled in the relevant art that the inventor(s), at the time the application was filed, had possession of the claimed invention. Claims 42 recite the average surface roughness being in microinches which are not disclosed in the original specification.

Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the

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invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

5. Claims 42, 44, 46-52, 69 and 70 are rejected under 35 U.S.C. 103(a) as being unpatentable over Craig et al (5,686,657).

The Craig et al reference discloses a method prepare a gas distribution assembly comprises: providing a plurality of metal layers 602A, 602B (Fig. 7 and 8) wherein the metal layer of a stainless steel, chemically or electrochemically etching at least one feature through at least one of the metal layers; aligning the plurality of metal layers; and diffusion bonding the metal layers (col. 5, lines 50-67).

Although the Craig et al reference does not explicitly disclose that the metal layers have a roughness in certain ranges such as 0.1 Ra to about 30 Ra, a thickness in the range .0005 inch to about 0.06 inch and the diffusion process is performed at certain temperature and pressure ranges, it would have been obvious to one of ordinary skill in the art at the time the invention was made to prepare the metal layers of Craig et al assembly to have a best roughness range and thickness range to fit the diffusion welding process because it is known that the diffusion welding requires careful preparation with regard to roughness, thickness, temperature and pressure (see US 3,530,568 cited in col. 5) in order to optimize the result and performance. See In re Aller, 105 USPQ 233, using the optimum or workable ranges involves only routine skill in the art.

Response to Arguments

6. Applicant's arguments filed on May 11, 2006 with respect to claims 42, 44, 46-52, 69 and 70 have been considered but are moot in view of the new ground(s) of rejection.

Conclusion

7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Huyen Le whose telephone number is 571-272-4890. The examiner can normally be reached on Monday-Friday from 9:00 am to 5:00 pm.

8. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Justine Yu can be reached on 571-272-4835. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Huyen Le Huyen Le Examiner

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June 22, 2006